**BEST AVAILABLE TECHNIQUE**

for emptying 20-25 kg bags containing polymer additives

**THE VOLUNTARY EMISSIONS CONTROL ACTION PROGRAMME**

1. Start the ventilation system. Place the bag under or near the ventilation system, over the discharge chute or other filling opening.

2. Place the bag so that the fill spout is facing the operator. Cut the bag on the side opposite the fill spout.

3. Turn the bag with cut side down to empty it.

4. Shake the bag vigorously.

5. Notice the spout: if the bag is cut on the opposite side, the fill spout will be full of product. The exhaust hood should be adequately sized to capture the fine dust.

6. While still near the vent opening, roll up the bag to remove all the trapped air.

7. Take care that the empty packaging is folded and packed into another bag for disposal. Tightly close the bag between uses.

8. When full, close and seal the outer bag and place in a shipping container for proper disposal, such as incineration or controlled landfill.

**20 - 25 Kg**